

Air cooled Diesel engines

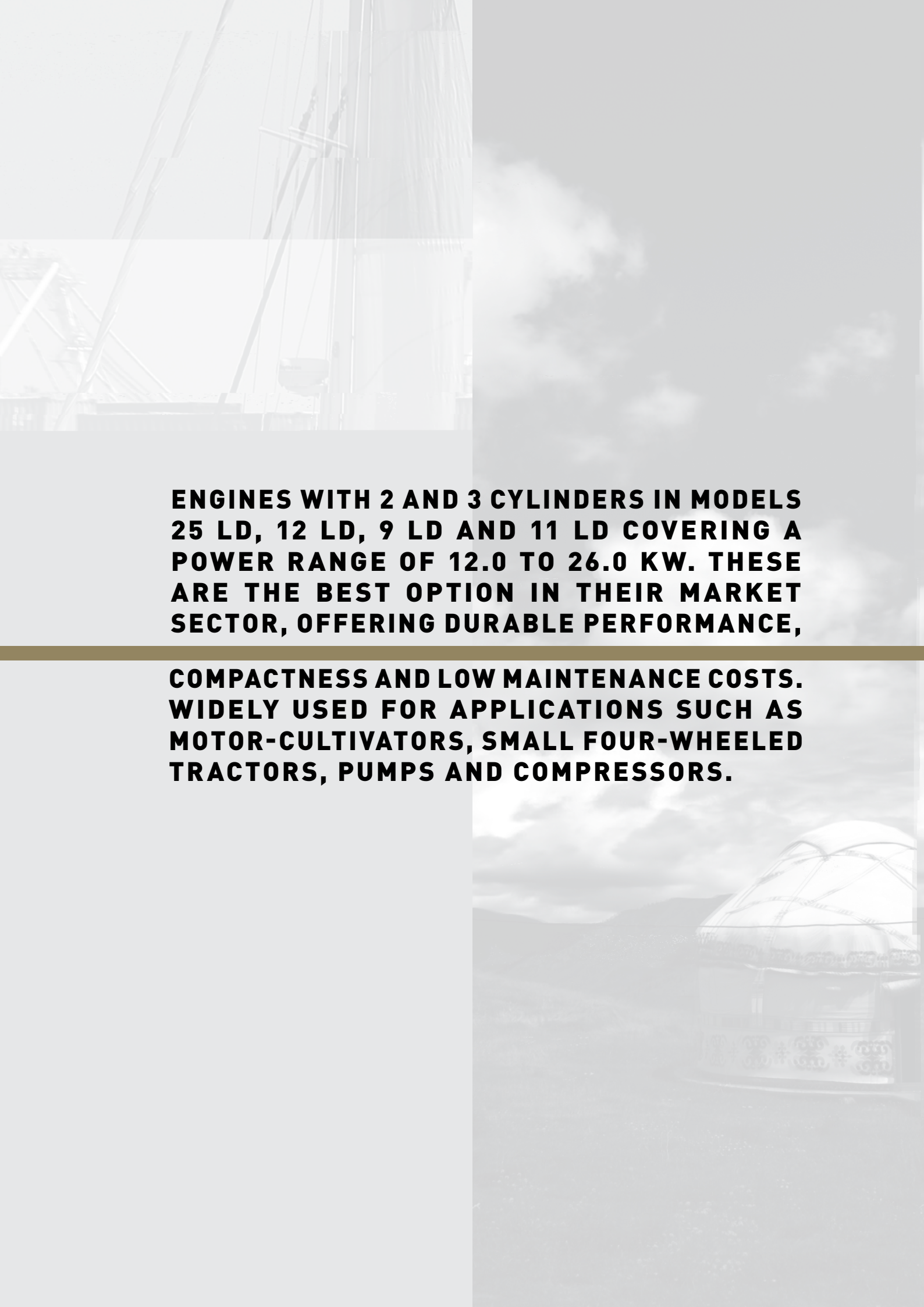
12.0-26.0 kW



LOMBARDINI[®]

A **KOHLER** COMPANY





ENGINES WITH 2 AND 3 CYLINDERS IN MODELS 25 LD, 12 LD, 9 LD AND 11 LD COVERING A POWER RANGE OF 12.0 TO 26.0 KW. THESE ARE THE BEST OPTION IN THEIR MARKET SECTOR, OFFERING DURABLE PERFORMANCE,

COMPACTNESS AND LOW MAINTENANCE COSTS. WIDELY USED FOR APPLICATIONS SUCH AS MOTOR-CULTIVATORS, SMALL FOUR-WHEELED TRACTORS, PUMPS AND COMPRESSORS.



AIR COOLED DIESEL ENGINES

12.0-26.0 KW

STANDARD EQUIPMENT

Electric starting with 12 V starter motor and alternator
Remote throttle
Oil pressure switch
Combined manifold and exhaust muffler
Engine feet
Fuel lift pump
Counter-clockwise rotation on power take-off side
Automatic extra fuel device
Use, maintenance and spare parts booklet
Oil bath air filter
Manual control accelerator
Power take-off on flywheel (9 LD; 11 LD)
Power take-off on crankshaft (25 LD; 12 LD)
Fuel tank with filter
Guard for belt (11 LD)

ACCESSORIES ON DEMAND

Different guards according to use
Range of alternative alternators and 24 V
Compression release
Flanges
Dry air filter
External fuel filter
Clutches
Hydraulic pump adapters
Range of fuel tanks of various sizes
Range of flywheels for various clutches
Mufflers and exhaust pipes
Controls
Pulleys
Oil cooler (9 LD; 25 LD; 11 LD)
Crank starter (9 LD)
Keyswitch panel





25 LD 330/2

QUICK SPECIFICS

2

CYLINDER

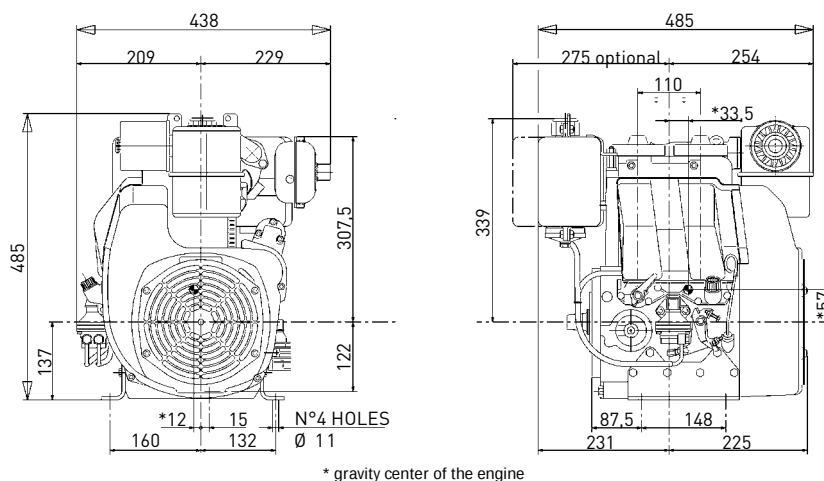
16.3 | **12.0** @ 3600 rpm
HP kW

32.0 @ 2400 rpm
Nm

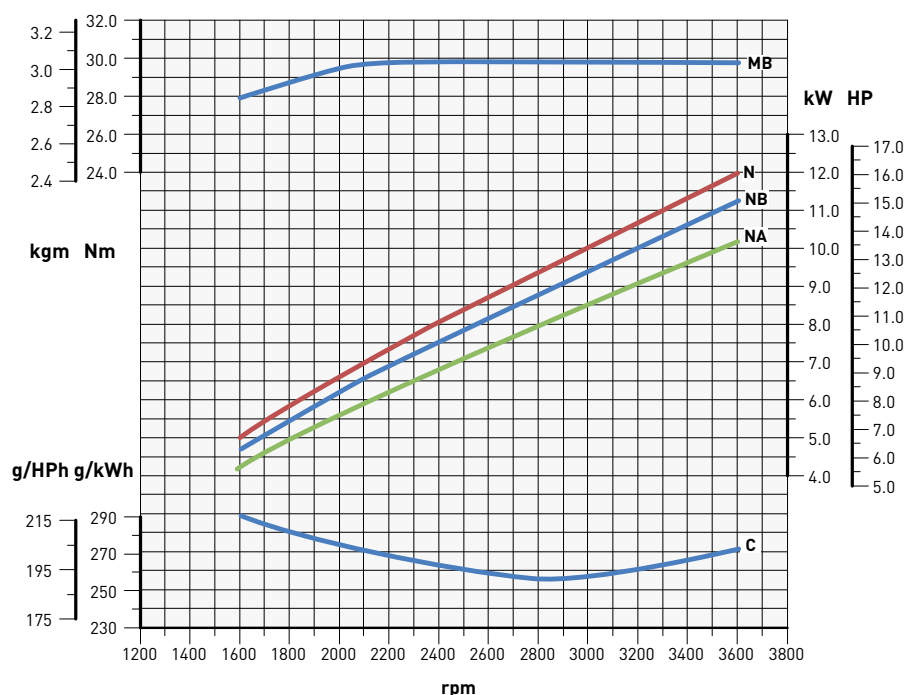


DATA

DIMENSIONS (mm)



PERFORMANCE CURVES (IFN- ISO 3046 AND ISO 14396)



N - Power curve - 80/1269/CE E-ISO 1585

NB - Power curve - ISO 3046/1 - IFN

NA - Power curve - ISO 3046/1 - ICXN

MB - Torque curve - (NB curve)

C - Specific fuel consumption - (NB curve)

Power ratings refer to engines equiped with air filter, standard muffler, after being run in and in ambient conditions of 25°C and 1 bar. Power levels drop by 1% every 100m altitude and by 2% every 5°C above 25°C.

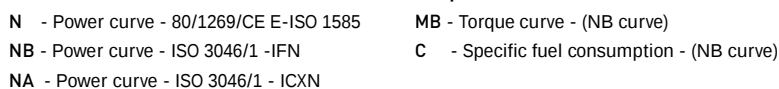
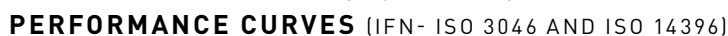


2

19.0 | **14.0** @ 3600 rpm
HP | kW

42.0 @ 2200 rpm

DIMENSIONS (mm)



Power ratings refer to engines equipped with air filter, standard muffler, after being run in and in ambient conditions of 25°C and 1 bar. Power levels drop by 1% every 100m altitude and by 2% every 5°C above 25°C.



12 LD 477/2

QUICK SPECIFICS

2
CYLINDER

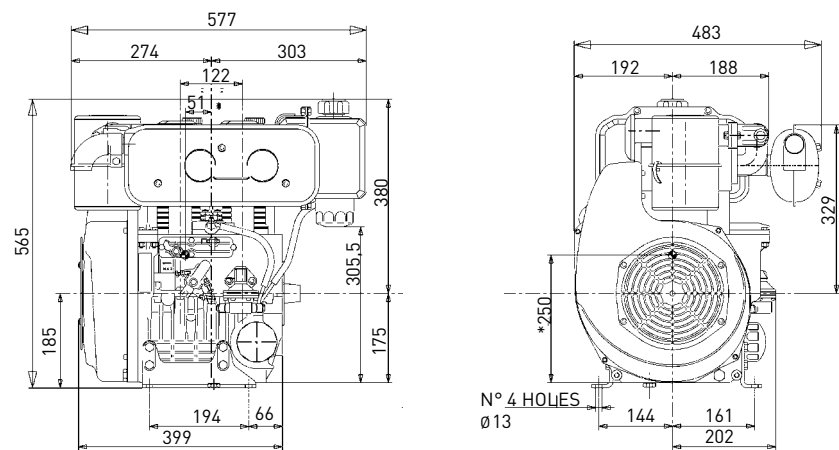
22.8 | **16.8** @ 3600 rpm
HP kW

55.0 @ 2100 rpm
Nm



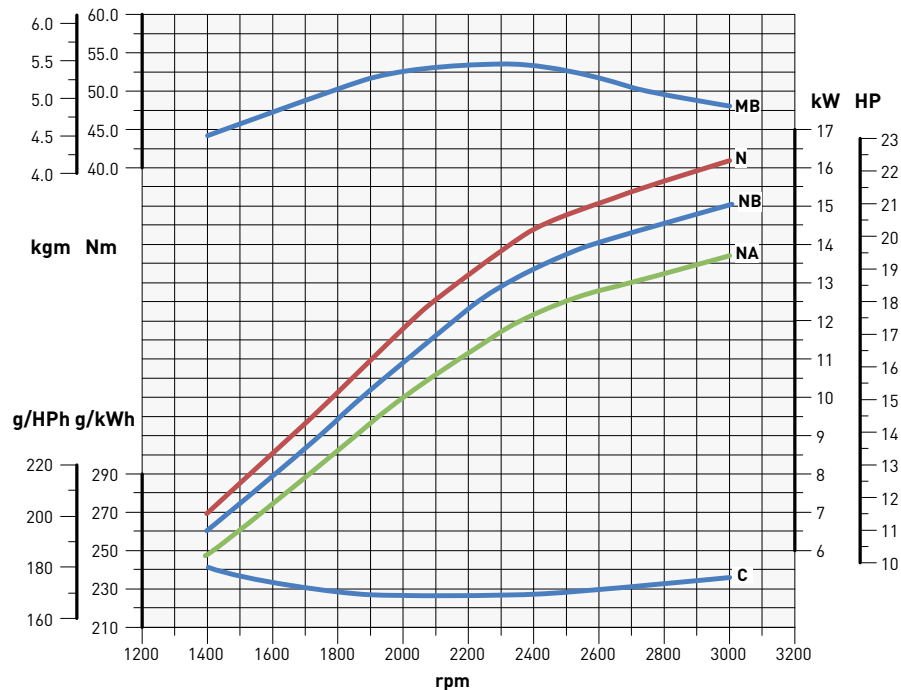
DATA

DIMENSIONS (mm)



* gravity center of the engine

PERFORMANCE CURVES (IFN - ISO 3046 AND ISO 14396)



N - Power curve - 80/1269/CE E-ISO 1585
NB - Power curve - ISO 3046/1 - IFN
NA - Power curve - ISO 3046/1 - ICXN
MB - Torque curve - (NB curve)
C - Specific fuel consumption - (NB curve)

Power ratings refer to engines equiped with air filter, standard muffler, after being run in and in ambient conditions of 25°C and 1 bar. Power levels drop by 1% every 100m altitude and by 2% every 5°C above 25°C.

9 LD 625/2



QUICK SPECIFICS

2

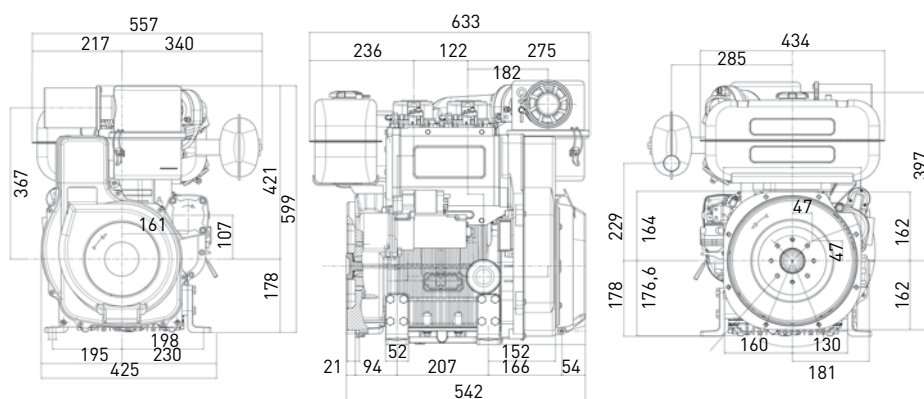
CYLINDER

25.5 | **18.8** @ 3000 rpm
HP kW

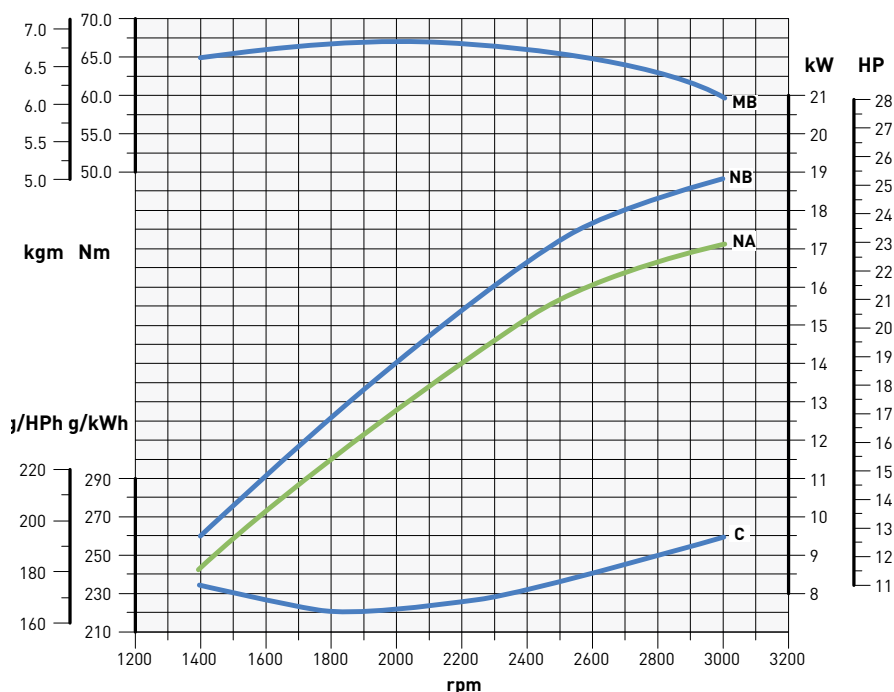
67.0 @ 2000 rpm
Nm

DATA

DIMENSIONS (mm)



PERFORMANCE CURVES (IFN- ISO 3046 AND ISO 14396)



N - Power curve - 80/1269/CE E-ISO 1585

NB - Power curve - ISO 3046/1 - IFN

NA - Power curve - ISO 3046/1 - ICXN

MB - Torque curve - (NB curve)

C - Specific fuel consumption - (NB curve)

SETTING @ 2800 RPM

Max power N* (kW)	Max torque (Nm)
18.2 @ 2800 rpm	67.0 @ 2000 rpm

Power ratings refer to engines equippe with air filter, standard muffler, after being run in and in ambient conditions of 25°C and 1 bar. Power levels drop by 1% every 100m altitude and by 2% every 5°C above 25°C.

11 LD 626/3

QUICK SPECIFICS

3
CYLINDER

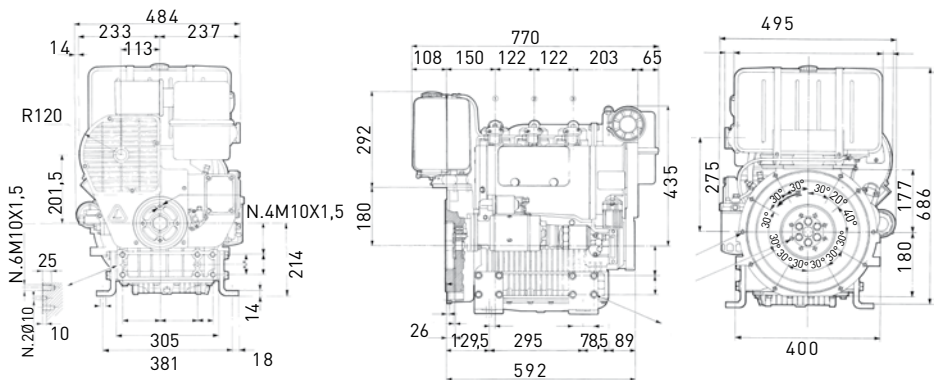
35.4 | **26.0** @ 3000 rpm
HP kW

102.0 @ 2000 rpm
Nm

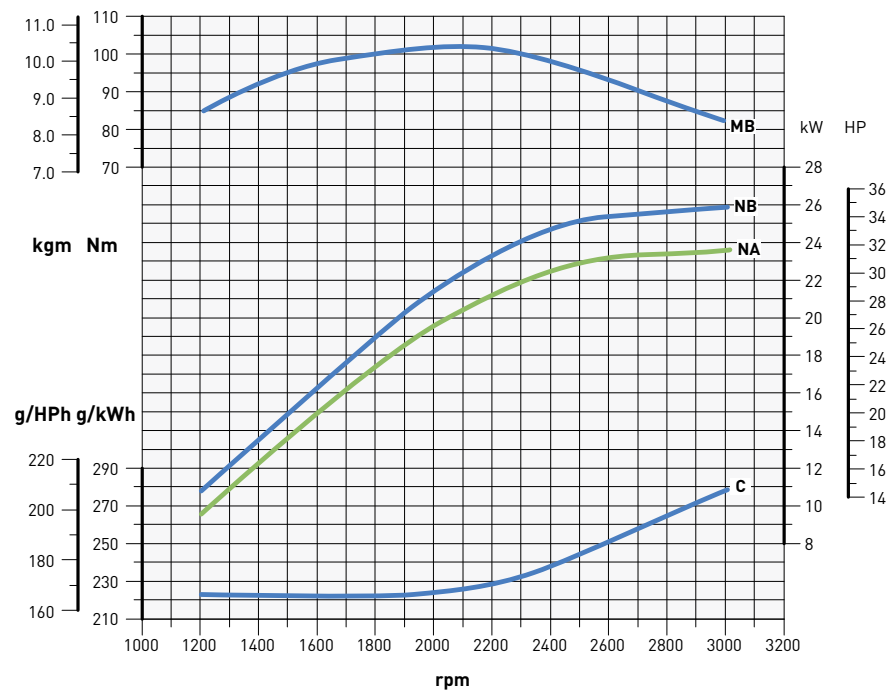


DATA

DIMENSIONS (mm)



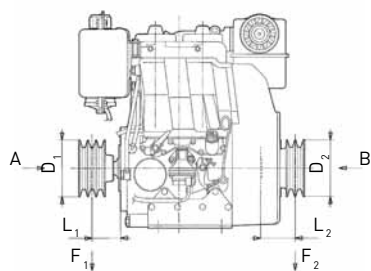
PERFORMANCE CURVES (IFN- ISO 3046 AND ISO 14396)



N - Power curve - 80/1269/CE E-ISO 1585
NB - Power curve - ISO 3046/1 - IFN
NA - Power curve - ISO 3046/1 - ICXN
MB - Torque curve - (NB curve)
C - Specific fuel consumption - (NB curve)

Power ratings refer to engines equiped with air filter, standard muffler, after being run in and in ambient conditions of 25°C and 1 bar. Power levels drop by 1% every 100m altitude and by 2% every 5°C above 25°C.

APPLICATIONS SPECS



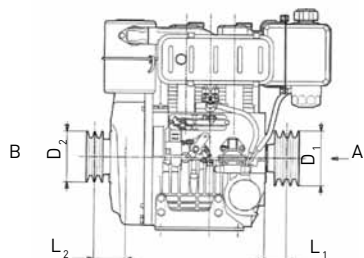
25 LD 330/2 - 425/2

Minimum pulley diameters for belt drive

$$330/2: \quad D_1 \text{ (mm)} \geq 585 [49 + L_1 \text{ (mm)}] \frac{N \text{ (kW)}}{n \text{ (rpm)}} \quad D_2 \text{ (mm)} \geq 1030 [31 + L_2 \text{ (mm)}] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$425/2: \quad D_1 \text{ (mm)} \geq 700 [45 + L_1 \text{ (mm)}] \frac{N \text{ (kW)}}{n \text{ (rpm)}} \quad D_2 \text{ (mm)} \geq 1540 [17 + L_2 \text{ (mm)}] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 300 kg

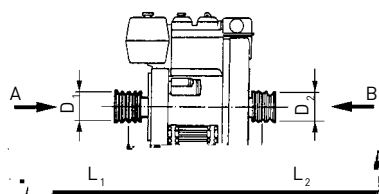


12 LD 477/2

Minimum pulley diameters for belt drive

$$D_1 \text{ (mm)} \geq 220 [78 + L_1 \text{ (mm)}] \frac{N \text{ (kW)}}{n \text{ (rpm)}} \quad D_2 \text{ (mm)} \geq 196 [150 + L_2 \text{ (mm)}] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 350 kg

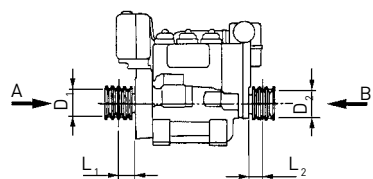


9 LD 625/2

Minimum pulley diameters for belt drive

$$D_1 \text{ (mm)} \geq 136 [162 + L_1 \text{ (mm)}] \frac{N \text{ (kW)}}{n \text{ (rpm)}} \quad D_2 \text{ (mm)} \geq 204 [260 + L_2 \text{ (mm)}] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 300 kg



11 LD 626/3

Minimum pulley diameters for belt drive

$$D_1 \text{ (mm)} \geq 100 [185 + L_1 \text{ (mm)}] \frac{N \text{ (kW)}}{n \text{ (rpm)}} \quad D_2 \text{ (mm)} \geq 113 [169 + L_2 \text{ (mm)}] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 300 kg

GENSET RATINGS

Freq.	Rpm	Engine model	NET ENGINE POWER*		ELECTRICAL POWER**				Flanging	Max. Emission compliance available***
			Stand-by	Prime	Intermittent (Stand-by)		Continuous (Prime)			
			kW-HP	kW-HP	kVA	kW	kVA	kW		
50 Hz	1500	12 LD 477/2	7,7 - 10,5	7,0 - 9,5	8,1	6,5	7,3	5,9	SAE 5 - 6,5"	EU not required
		9 LD 625/2	10,7 - 14,6	9,8 - 13,3	11,4	9,1	10,4	8,3	SAE 4 - 7,5"	EU not required
		11 LD 626/3	16,2 - 22,0	14,7 - 20,0	17,2	13,7	15,4	12,3	SAE 4 - 7,5"	EU not required
	3000	25 LD 330/2	9,4 - 13,5	8,5 - 11,6	10,0	8,0	9,0	7,2	§ TAPER Ø 30	EU not required
		25 LD 425/2	11,5 - 15,6	10,5 - 14,2	12,2	9,8	11,0	8,8	§ TAPER Ø 30	EU not required
		12 LD 477/2	14,0 - 19,0	12,7 - 17,3	14,9	11,9	13,4	10,7	§ TAPER Ø 38	EU not required
		9 LD 625/2	18,8 - 25,5	17,1 - 23,2	20,3	16,3	18,8	15,0	§§ STD Lombardini	EU Stage II
		11 LD 626/3	28,6 - 39,0	26,0 - 35,4	30,5	24,4	27,9	22,3	§§ STD Lombardini	EU Stage III A
60 Hz	1800	12 LD 477/2	8,9 - 12,1	8,1 - 11,0	9,5	7,6	8,5	6,8	SAE 5 - 6,5"	-
		9 LD 625/2	13,5 - 18,4	12,3 - 16,7	14,4	11,5	12,8	10,3	SAE 4 - 7,5"	-
		11 LD 626/3	20,1 - 27,3	18,3 - 24,9	21,3	17,1	19,2	15,4	SAE 4 - 7,5"	-
	3600	25 LD 330/2	11,2 - 15,2	10,2 - 13,8	11,9	9,5	10,7	8,6	§ TAPER Ø 30	-
		25 LD 425/2	13,0 - 17,7	11,8 - 16,1	13,7	11,0	12,3	9,9	§ TAPER Ø 30	Tier 4 F ⁽¹⁾
		12 LD 477/2	15,7 - 21,4	14,3 - 19,4	16,7	13,4	15,0	12,0	§ TAPER Ø 38	-

* Engine power rating ISO IFN (Stand-by) and ICXN (Prime) according to ISO 3046 and ISO 14396, after running-in period at ambient condition +25°C, relative humidity 30%, and ambient pressure 100 kPa (1 bar). Fuel specification EN590

**Electrical power includes fan power absorption, typical alternator efficiency and a power factor (cos ø) of 0.8.

Continuous (Prime) power can be overloaded of 10% for 1 h every 12 hours operation. Intermittent (Standby) power cannot be overloaded.

*** Possible de-rating might have to be taken in consideration to ensure emission compliance.

(1) for stationary + emergency applications EPA compliant.

§ ON REQUEST SAE 5 - 6,5" - §§ ON REQUEST SAE 4 - 7,5"

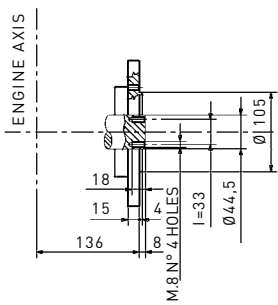
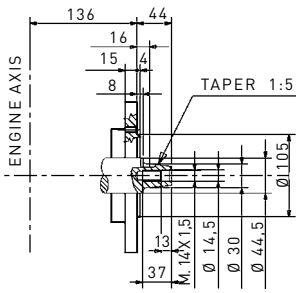
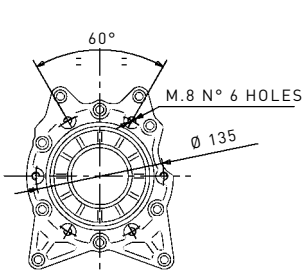
AVAILABLE FLANGES*

25 LD 330/2

Flange standard type

Standard version

Flange type crankshaft version

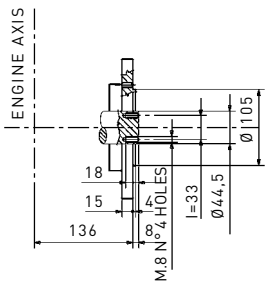
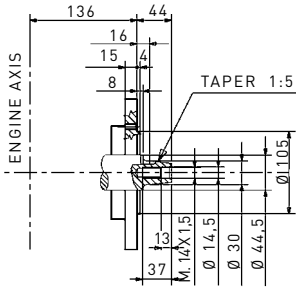
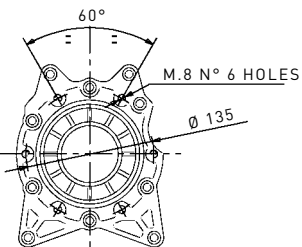


Flange standard type

Standard version

Flange type crankshaft version

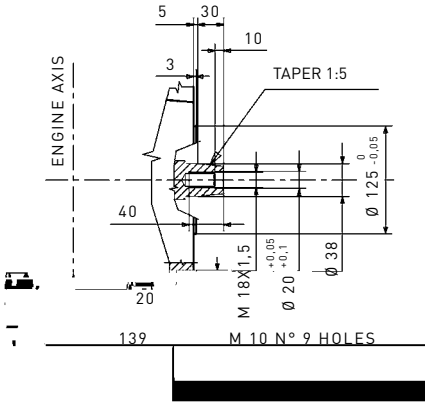
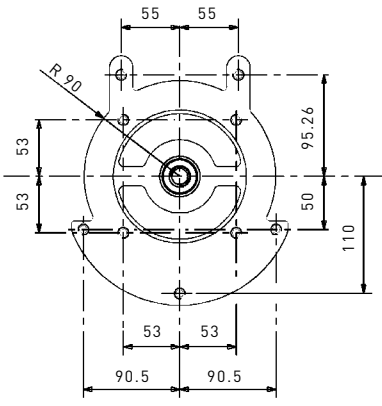
25 LD 425/2



Flange standard type

Standard version

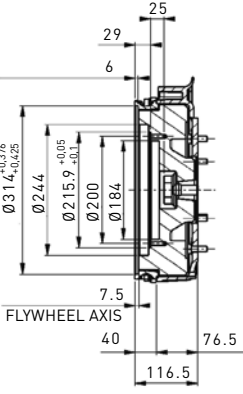
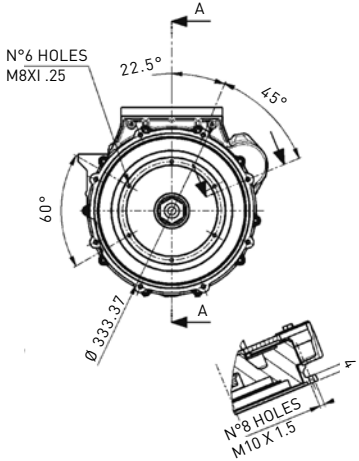
12 LD 477/2



Flange type B

SAE 5, 6" 1/2

12 LD 477/2



AVAILABLE FLANGES*

Flange standard type		Standard version
9 LD 625/2		
9 LD 625/2		
Flange standard type		Standard version
11 LD 626/3		
11 LD 626/3		

*Other flanges available on request

TECHNICAL SPECIFICATIONS

Model		25 LD 330/2	25 LD 425/2
Engine specs	4 stroke air cooled diesel engine	•	•
	Direct injection	•	•
	Mechanical fuel lift pump	•	•
	Forced lubrication with oil pump	•	•
	Full flow oil filtration	•	•
	Torque regulator	•	•
	Centrifugal speed governor	•	•
	Crankcase in die-cast aluminum	•	•
	Electric starting	•	•
	Counter-clockwise rotation (from power take-off side)	•	•
	Aluminum alloy independent heads	•	•
	Indipendent cast iron cylinders	•	•
	Automatic extra fuel starting device	•	•
	Air cooled by fan	•	•
	Power take-off on crankshaft	•	•
	Power take off on Flywheel	-	-
Technical features	Cylinder	2	2
	Bore (mm)	80	85
	Stroke (mm)	65	75
	Engine displ (cm³)	654	851
	Injection system	DI	DI
	Compression ratio	19:1	19:1
Performance	Emission compliance	ECE R 24	ECE R 24
	Rating (kW/HP)		
	N (80/1269/CEE)ISO 1585	12.0/16.3	14.0/19.0
	NB ISO 3046 IFN	11.2/15.2	13.0/17.7
	NA ISO 3046 ICXN	10.3/14.0	12.0/16.3
Fuel compatibility	Max torque (Nm@rpm)	32.0@2400	42.0@2200
	Min idling speed (rpm)	1000	1000
	EN 590	•	•
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 15	•	•
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 500	•	•
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 15	•	•
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 500	•	•
	ARCTIC EN 590/ASTM D 975-09 B	•	•
	High Sulfur Fuel < 5000 ppm (< 0.5%)	•	•
	High Sulfur Fuel > 5000 ppm (> 0.5%)	•	•
	Military NATO Fuels F34 - F35 - F44 - F63 - F64 - F65 *	•	•
	Military US Fuels JP5 - JP8 (AVTUR) *	•	•
Service features	Civil Jet Fuels Jet A/ A1*	•	•
	Fuel tank capacity (l)	4	4
	Oil sump capacity (l)	1.5	1.7
	Oil consumption (kg/h)	0.007	0.0085
	Oil change interval std/synthetic (hr)	250 **	250 **
	Oil filter change interval std/synthetic (hr)	250 **	250 **
Physical characteristics	Valve adjustement	500	500
	H×L×W (fan excluded) (mm)	485×485×438	503.5×485×464
	Dry weight (kg)	60	63
	Daily service points - positions	1 side service	1 side service
	Ambient operating temps (°C)	-5° +45° ***	-5° +45° ***
	Gradeability-all round (intermittent-30 min) (deg)	25°	25°
	Gradeability-all round (peak value-1min) (deg)	35°	35°
	Cap. of air required for correct combustion @3600 (l/min)	1050/875	1330/1110
Lubrication	Cap. of air required for correct cooling @3600 (l/min)	11700/9750	14200/11835
	Oil type	SAE 15 W-40 API CF4/SG ACEA B2/E2	SAE 15 W-40 API CF4/SG ACEA B2/E2

* With restrictions ** According to operating conditions *** -32°C on demand

Model		12 LD 477/2	9 LD 625/2		11 LD 626/3
Engine specs	4 stroke air cooled diesel engine	•	•	•	•
	Direct injection	•	•	•	•
	Mechanical fuel lift pump	•	•	•	•
	Forced lubrication with oil pump	•	•	•	•
	Full flow oil filtration	•	•	•	•
	Torque regulator	•	•	•	•
	Centrifugal speed governor	•	•	•	•
	Crankcase in die-cast aluminum	•	•	•	•
	Electric starting	•	•	•	•
	Counter-clockwise rotation (from power take-off side)	•	•	•	•
	Aluminum alloy independent heads	•	•	•	•
	Indipendent cast iron cylinders	•	•	•	•
	Automatic extra fuel starting device	•	•	•	•
	Air cooled by fan	•	•	•	•
	Power take-off on crankshaft	•	-	-	-
	Power take off on Flywheel	-	•	•	•
Technical features	Cylinder	2	2	3	3
	Bore (mm)	90	95	95	95
	Stroke (mm)	75	88	88	88
	Engine displ (cm³)	954	1248	1870	1870
	Injection system	DI	DI	DI	DI
	Compression ratio	19:1	17.5:1	17:1	17:1
Performance	Emission compliance	ECE R 24	ECE R 24 / EPA TIER 4		ECE R 24
	Rating (kW/HP) N (80/1269/CEE)ISO 1585 NB ISO 3046 IFN NA ISO 3046 ICXN	16.8/22.8 15.7/21.4 14.5/19.7	- 18.8/25.5 16.9/23.0	- 16.5/22.4 15.0/20.4	- 26.0/35.4 23.4/31.8
	Max torque (Nm@rpm)	55.0@2100	67.0@2000	52.5@3000	102.0@2000
	Min idling speed (rpm)	1000	1000÷1100		800-900
Fuel compatibility	EN 590	•	•	•	•
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 15	•	•	•	•
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 500	•	•	•	•
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 15	•	•	•	•
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 500	•	•	•	•
	ARCTIC EN 590/ASTM D 975-09 B	•	•	•	•
	High Sulfur Fuel < 5000 ppm (< 0.5%)	•	•	•	•
	High Sulfur Fuel > 5000 ppm (> 0.5%)	•	•	•	•
	Military NATO Fuels F34 - F35 - F44 - F63 - F64 - F65 *	•	•	•	•
	Military US Fuels JP5 - JP8 (AVTUR) *	•	•	•	•
	Civil Jet Fuels Jet A/ A1*	•	•	•	•
Service features	Fuel tank capacity (l)	7	10	15	15
	Oil sump capacity (l)	2.5	2.8	5	5
	Oil consumption (kg/h)	0.011	0.013	0.017	0.017
	Oil change interval std/synthetic (hr)	200 **	250 **	250 **	250 **
	Oil filter change interval std/synthetic (hr)	200 **	250 **	250 **	250 **
	Valve adjustment	300	250	500	500
Physical characteristics	H×L×W (fan excluded) (mm)	565×577×483	599×633×557	686×770×495	686×770×495
	Dry weight (kg)	78	115	170	170
	Daily service points - positions	1 side service	1 side service	1 side service	1 side service
	Ambient operating temps (°C)	-10° +45° ***	-10° +45° ***	-10° +45° ***	-10° +45° ***
	Gradeability-all round (intermittent-30 min) (deg)	25°	25°	25°	25°
	Gradeability-all round (peak value-1min) (deg)	35°	35°	35°	35°
	Cap. of air required for correct combustion @3600 (l/min)	1500/1220	1600 (@3000)	2400 (@3000)	2400 (@3000)
	Cap. of air required for correct cooling @3600 (l/min)	15800/13200	26300 (@3000)	38000 (@3000)	38000 (@3000)
Lubrication	Oil type	SAE 15 W-40 API CF4/SG ACEA B2/E2	SAE 10 W-40 API CF4/SG ACEA B2/E2	SAE 15 W-40 API CF4/SG ACEA B2/E2	SAE 15 W-40 API CF4/SG ACEA B2/E2

* With restrictions ** According to operating conditions ***-32°C on demand



Lombardini s.r.l. is a part of Kohler Group.
Lombardini has manufacturing facilities in Italy, Slovakia
and India and sales subsidiaries in France, Germany, UK,
Spain and Singapore.

Kohler/Lombardini reserves the right to make
modifications without prior notice.

www.lombardini.it

EUROPE

Lombardini Srl
Via Cav. del lavoro
A. Lombardini n° 2
42124 Reggio Emilia, ITALY
T. +39-(0)522-389-1
F. +39-(0)522-389-503

DEUTSCHLAND

Lombardini Motoren GmbH
Silostr. 41,
65929 FRANKFURT
Hessen, DEUTSCHLAND
T. +49-(0)69-9508160
F. +49-(0)69-5073410

UK

Lombardini U.K. Ltd
1, Rochester Barn - Eynsham Road
OX2 9NH
Oxford, UK
T. +44-(0)1865-863858
F. +44-(0)1865-861754

ESPAÑA

Lombardini ESPAÑA, S.L.
P.I. Cova Solera 1-9
08191 - Rubí (Barcelona)
ESPAÑA
T. +34-(0)9358-62111
F. +34-(0)9369-71613

FRANCE

Lombardini France S.a.s.
47 Allée de Riottier,
69400 Limas, FRANCE
T. +33-(0)474-626500
F. +33-(0)474-623945

ROAPAC

Lombardini Singapore
26 Keong Saik Road (3rd floor)
Asia Pacific Represent. Offices
089154- Singapore
T. +65-(0)622-50556
F. +65-(0)622-50551